

Multi-Institutional Methyl Bromide and Alternatives Research Project

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Heat Treatment Workshop
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Introduction

- Need to examine methyl bromide (MB) alternatives
 - Heat treatment (HT)
 - Sulfuryl fluoride (SF)
 - Integrated pest management (IPM) approaches
- Cost-effectiveness of MB, SF, and HT has not been adequately evaluated
 - Timing of treatment asynchronous with pest population dynamics
 - Data collected at different times of the year
 - Treatment efficacy is difficult to determine
 - Traps capture only adults
 - Immigration of adults from outside facility
 - Important to examine treatments in the same facility under similar environmental conditions and treatment practices

Introduction

- **USDA/CSREES Project**
 - A 3-year project funded in September 2008
 - www.oznet.ksu.edu/grsc_subi/MBT_project
 - Collaboration between K-State GSI, K-State Ag Econ, USDA-GMPRC, and Purdue University
 - Also supported by food industry service providers (Dow AgroSciences, IFC, Presto-X, Temp-Air) and stakeholders
- **Project Goals**
 - Analyze cost-effectiveness of MB, SF, and HT in food-processing facilities through research in pilot-scale and commercial facilities
 - Promote and implement MB transition strategies through extension and educational programs

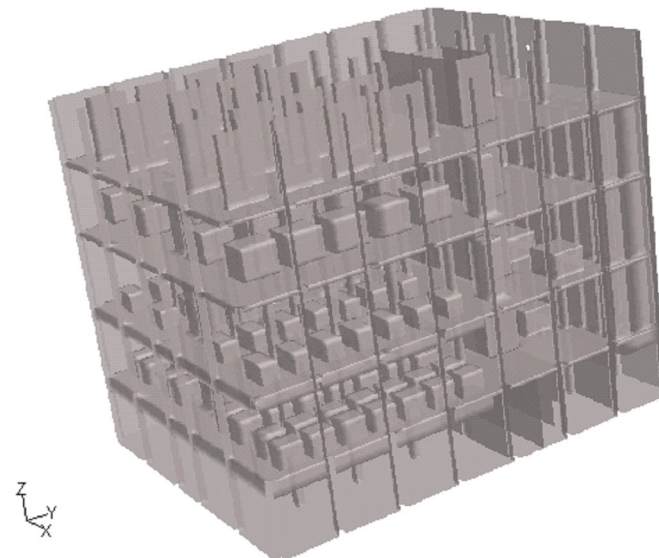
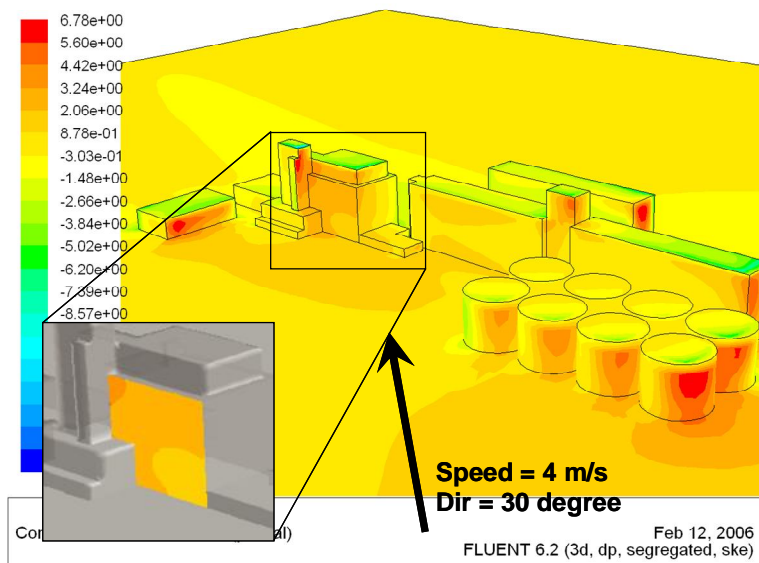
Introduction

- Project Inputs
 - People
 - Investigators, research associates, and graduate students
 - Food industry stakeholders
 - Pest management service providers
 - Facilities
 - Hall Ross (pilot) mill
 - Commercial food-processing facilities
 - Workshop facilities
 - Finances
 - Support for all project activities

Past Research: CFD Simulation

- Computational Fluid Dynamics modeling
- External flow model predicts average stagnation pressures on the walls
- Average pressures are then used as boundary conditions of the internal flow model to predict gas leakage rates

Geometry of the external and internal flow models

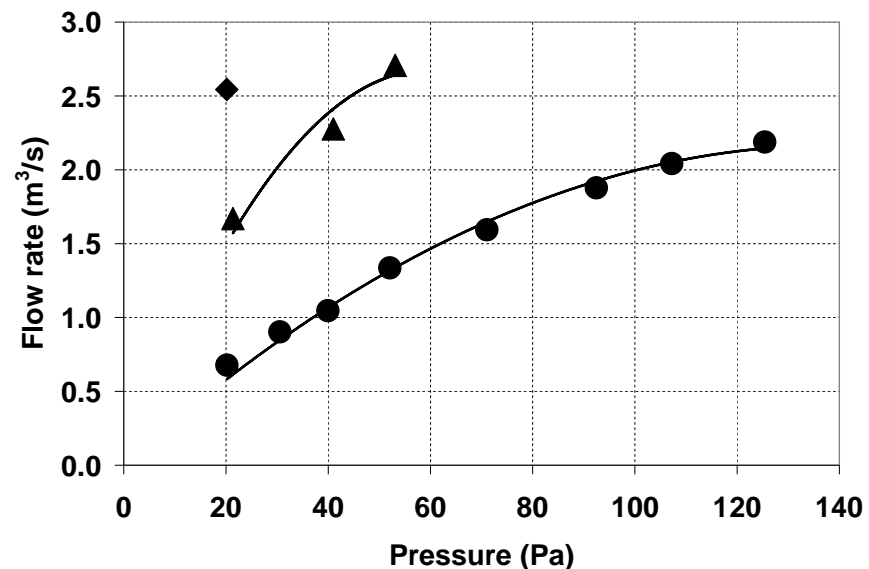


Past Research: Pressure Test

- Allows for quantification of sealing quality ahead of fumigation
 - Prediction of HLT
 - Raise predicted HLT to target HLT with extra sealing if too low
 - Calculate precise gas dosage
- Monitor fumigation to track measured HLT against target HLT
 - Correct fumigation problems in real time
- Available equipment and standard test method

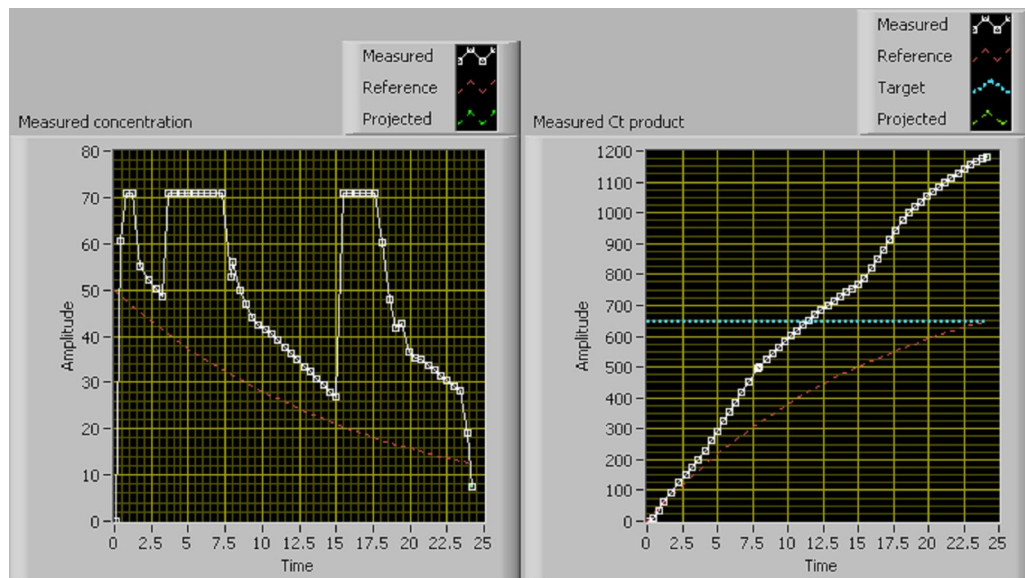


Source: www.infiltec.com



Past Research: Automatic Monitoring System

- Gas concentration acquisition
 - Simple tube-and-pump system with associated solenoids and a controller
 - Gas sensing unit
 - Up to 15 channels read in cycles
- Generic fumigation decision support program
 - HLT and accumulated Ct calculation algorithms are similar to Fumiguide
 - Concentration plus Ct product graphic displays



Past Research:

Heat Treatment Calculator

- Heat Treatment Calculator (HTC)
 - Building parameters are inputs
 - Calculates
 - Energy needed to heat a facility to the required temperature
 - Amount of fuel and associated cost

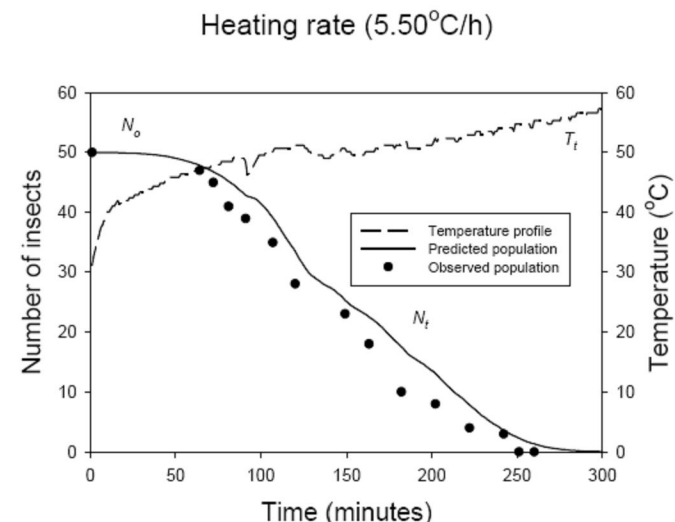
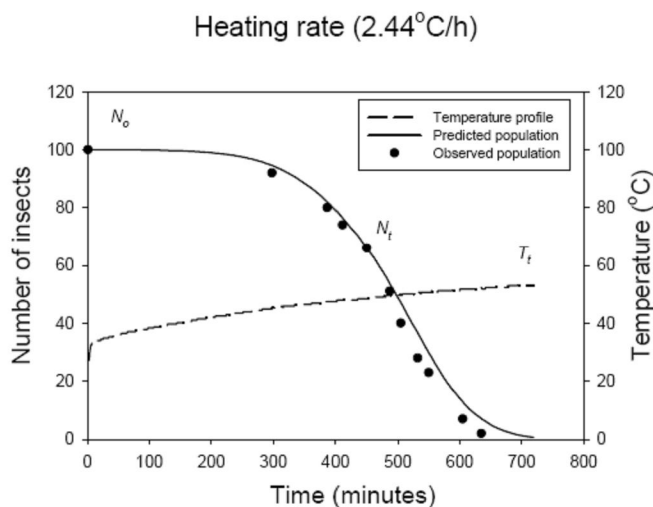
The screenshot shows the 'Heat Treatment Calculator 2.0' application window. The title bar reads 'Heat Treatment Calculator 2.0'. The menu bar includes 'File', 'Options', and 'Help'. Below the menu bar are four tabs: 'Temperature', 'Building Description', 'Results', and 'Other Calculations'. The 'Temperature' tab is active, showing a 'Temperature Details' section with the following inputs:

- Temperature units: Fahrenheit, Celsius
- Target Temperature:
- Outside Air Temperature:
- Ground Temperature (See manual for details):
- Current Room Air Temperature:
- Total Heat Treatment Duration:

At the bottom of the 'Temperature Details' section are two buttons: 'Reset' and 'OK'. To the right of the input fields is a 'Display' area, which is currently empty and labeled 'Unnamed'. The status bar at the bottom left of the window reads 'Temperature Description'.

Past Research: EARTH

- Efficacy Assessment in Real-Time during Heat Treatment
 - Software interface for heat treatment users
 - Wireless sensor network
 - Transmits temperature data from various sites to the base station
 - Corrective actions taken based on temperature distribution to improve heat treatment efficiency
 - Thermal death kinetic model
 - Describes mortality of heat-tolerant stages of red flour beetle and confused flour beetle
 - Temperature data from sensor network predicts insect survival in real time



Research Activities

- Apply MB, SF, and HT in Hall Ross (pilot) mill
- Monitor gas and temperature
- Assess efficacy against red flour beetle life stages (eggs, young larvae, old larvae, pupae, and adults at two sanitation levels-dusting and 2 cm high flour))
- Determine costs
- Use precision fumigation, computational fluid dynamics, heat energy, and insect survival models
- Refine and implement models in commercial facilities; train end users to use these techniques

Extension and Education Activities

- Extension
 - Hands-on demonstrations during pilot mill treatments
- Education
 - Seminars, websites, distance education, and printed information

Experiments in Hal Ross Mill

- Bioassays placed at locations at which gas concentrations and temperatures are monitored
 - All life stages of red flour beetles
 - Same 25 locations for all treatments
- Continuous monitoring of outside weather conditions, indoor temperature, and gas concentrations
- Pressurization test before each fumigation treatment
- Document costs associated with each treatment
- Trapping
 - Inside and outside around the perimeter of the mill
 - Before and after treatment
- Implementing CFD model, pressurization test, HTC, and EARTH
 - CFD simulations
 - Predictive function of HLT based on pressurization test and weather conditions
 - Further comparisons of MB and SF fumigations
 - Comparisons between HTC predictions and actual energy consumptions
 - Evaluating and refining EARTH prior to practical use in commercial facilities

Evaluation in Commercial Facilities

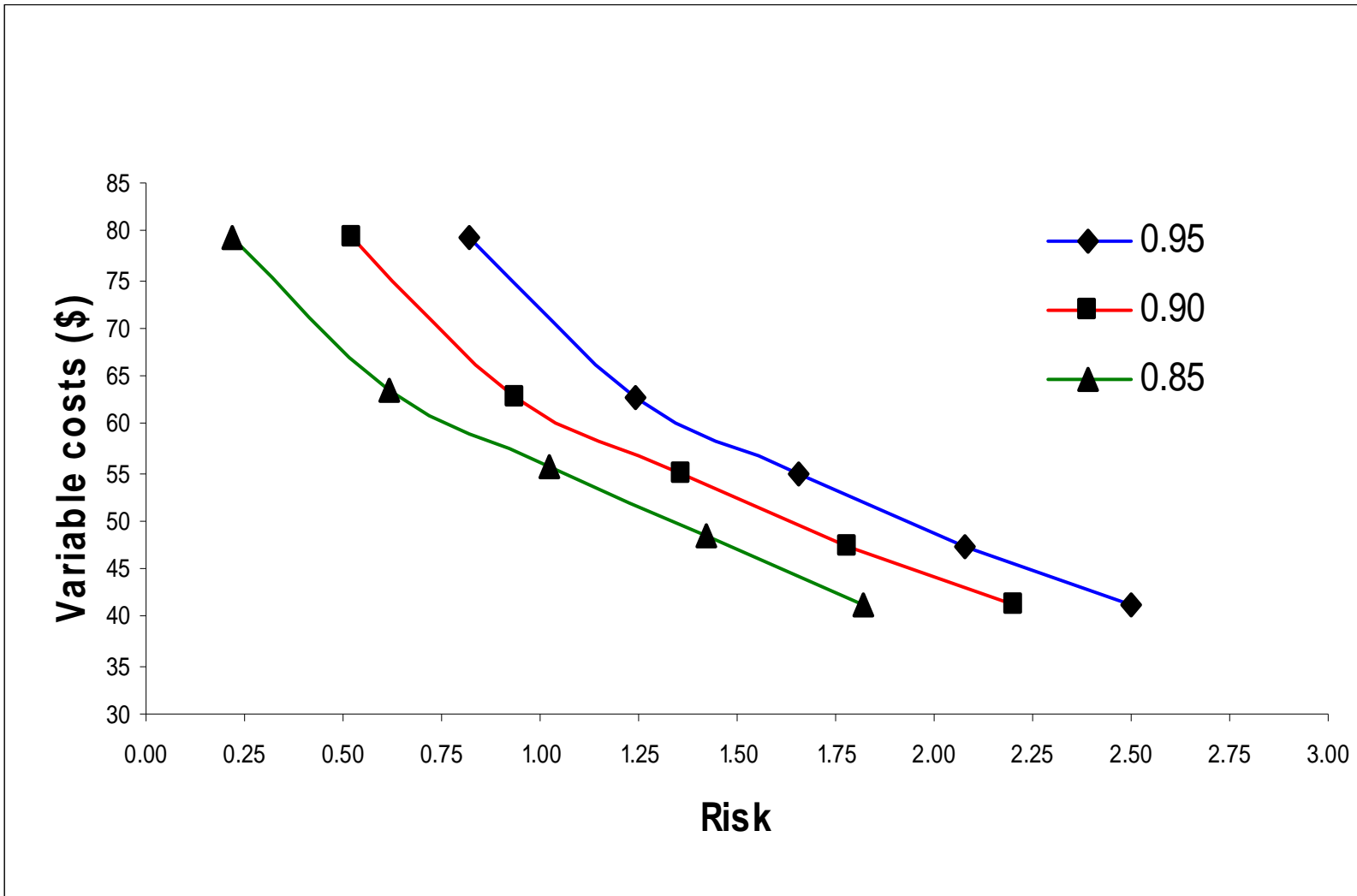
- Collaborate with 15 commercial facilities; 5 facilities for each treatment
 - Open to anyone interested
- Evaluate optimization tactics based on findings from the Hal Ross mill experiments
 - Intensive data collection during normal structural treatment of the cooperating facilities
 - Applications of CFD simulation, pressurization test, HTC, and EARTH to commercial-scale treatments
- Evaluate effects of IPM practices, HT, and fumigation on red flour beetle population
 - Trapping
 - To determine degree and duration of red flour beetle populations
 - To assess spatial variation due to impact of treatments
 - Evaluation based on timing and dosage of MB or SF fumigation, timing and specific location of aerosol pesticide application, and sanitation schedules etc

Economic Analysis

- Past Research: Tilley et al. (2007)
 - An economic model of heat treatment and chemical applications was developed using minimization of costs at a target risk level associated with grain damaging insects.
 - Costs included labor, energy, and fumigants
 - Risk was measured as a deviation below a target mortality goal.

Empirical Risk Model

Tilley et al. (2007)



Economic Analysis

USDA/CSREES Project

- Cost budgets and capital budgeting will be used to compute the costs associated with MB and SF fumigations, and HT in the Hal Ross flour mill and commercial facilities
- Costs include the following: fumigants, monitoring devices, energy, discarded products, labor, opportunity cost of shutting down plant, and equipment costs.

Economic Analysis

USDA/CSREES Project

- Model developed by Tilley et al. (2007) will be used to examine the tradeoff between insect mortality and cost across control strategies.
- This model examines the tradeoff between cost and total deviations below a target insect mortality rate.
- As the model allows for more total deviations below this target, cost decreases.

Outcomes

- Short-Term
 - Increased stakeholder knowledge of MB and alternatives
 - Familiarity with models for optimizing treatment effectiveness
 - Understand fumigant and heat distribution and effectiveness in mills

Outcomes

- Medium-Term
 - Optimize cost-effectiveness of pest management practices
- Long-Term
 - Reduce MB use and emissions
 - Adopt environmentally viable IPM technologies
 - Produce wholesome and unadulterated food and feed products using MB alternatives

Thank You

Questions?