

## QUALITY FEED MANUFACTURING GUIDE EVALUATION FORM

## **Pelleting**

Feed Mill Name:	Feed Mill Address:	Manager:
Manager Contact:	Evaluator:	Date:

## Instructions

The following is an evaluation of feed quality measures as outlined in the quality feed manufacturing guide. Evaluator should indicate compliance and provide a score of 0 or 1 – where 0 is never compliant and 1 is always compliant. Please provide comments where necessary. Scores will provide indication for areas of improvement providing data to uphold and observe changes in feed quality. Adjustments to total possible points may need to occur if a question is not applicable. Do not answer the question if it is not applicable. Yearly quality assessments are recommended.

Questions     Score       Monitoring and data collection during the pelleting process     1     0       1. Is target conditioning temperature being achieved?         Target conditioning temperature:	are rec	ommended.			
1. Is target conditioning temperature being achieved? Target conditioning temperature: Initial mash moisture:  2. Is target retention time being achieved? Target retention time: 3. Are pellets being cooled equal to or within ±10°F of ambient temperature? 4. *Is there even feed bed depth in pellet cooler? 5. Are pellet fines being cleaned from cooler? 6. Is PPLA system being verified with bucket tests? Date of last bucket test: If no PPLA, select "yes" 7. Is there less than 1% fat being added to the mixer? 8. Is tonnage per die being recorded? Current tons/die: 9. Are the pellet dies evenly worn? 10. Are the die rolls evenly worn? 11. Is pellet durability method defined? Method used: 12. Is method being followed? What modifications? 13. Is PDI determined according to schedule? 14. *Is target PDI being achieved? No Domentation about customer complaints for pellet quality? If no complaints, select "yes"    Yes   No	Questions		Sco	Score	
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